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6. (Fourth Amend) An integral interior trim member for a vehicle comprising:

an upholstery skin material, said upholstery skin material being substantially
coextensive with said substrate;

D2 a molded foam layer bonded to said upholstery skin material; and

a porous substrate bonded to said molded foam layer, said molded foam layer extending
between said upholstery skin material and said porous substrate, whereby said porous substrate
is held to a side of the trim piece that is opposite of the upholstery skin material.
